

### **In the Claims**

Kindly amend the claims to read as follows:

1. (currently amended)                      A process for the preparation of crystalline Carvedilol Form-II using novel salts of Carvedilol, comprising ~~the~~ steps of:  
                    ~~Reaction of reacting~~ 4-(2,3-epoxy propoxy) carbazole with 2-(2-methoxy phenoxy) ethyl amine in the molar ratio of 1:2.0 to 1:2.5 in ~~an~~ organic solvents selected from monochlorobenzene, ethylene glycol dimethyl ether (monoglyme) ~~or~~ and their mixtures thereof.  
                    ~~Adjustment of adjusting the~~ pH after completion of the reaction with at least one organic acid(s) in ~~the~~ presence of water; and at least one organic solvent(s) and ~~isolation~~ isolating of the produced novel Carvedilol salts,  
                    ~~Treating the Carvedilol~~ salts with at least one base(s) in ~~the~~ presence of water and methylene chloride followed by separation of ~~the~~ organic & aqueous layers; and  
                    ~~Drying of the~~ organic layer followed by removal of the at least one organic solvent and crystallization of the residue in ethyl acetate.
2. (currently amended)                      A process as claimed in claim 1, wherein the at least one organic acid(s) is selected from oxalic acid and salicylic acid.
3. (currently amended)                      A process as claimed in claim 1, wherein the pH is adjusted to 2.0 to about 3.0 ~~and preferably between 2.5 to about 2.8.~~
4. (currently amended)                      A process as claimed in claim 1, wherein the at least one organic solvent(s) used during pH adjustment is selected from isopropyl acetate, chlorobenzene ~~or~~ and mixtures thereof.

5. (currently amended) A process as claimed in claim 1, wherein the at least one base(s) ~~are~~ is selected from alkali, alkaline metal hydroxides, ammonia, ~~and organic bases such as triethyl amine, diethylamine.~~

6. (currently amended) A process as claimed in claims 1 & 5 wherein the preferred at least one base is aq. ammonia.

7. (currently amended) A process as claimed in claim 1, wherein the novel eCarvedilol salts are carvedilol oxalate and carvedilol salicylate.

8. (currently amended) A process for the preparation of eCarvedilol ~~oxalate and carvedilol salicylate salts,~~ comprising the steps of:

~~Reaction of~~ reacting 4-(2,3-epoxy propoxy) carbazole with 2-(2-methoxy phenoxy) ethylamine in the molar ratio of 1:2.0 to 1:2.5 in presence of at least one suitable organic solvent(s) ~~:-~~;

~~Adjustment of~~ adjusting the pH after completion of the reaction with at least one organic acid(s) in the presence of water; ~~and~~ at least one organic solvent(s) and ~~isolation of novel~~ isolating the produced Carvedilol salts.

9. (currently amended) A process as claimed in claim 8, wherein the at least one organic acid(s) is selected from oxalic acid and salicylic acid.

10. (currently amended) A process as claimed in claim 8, wherein the pH is adjusted to 2.0 to about 3.0 ~~and preferably between 2.5 to about 2.8.~~

11. (currently amended) A process as claimed in claim 8, wherein the at least one organic solvent(s) used during pH adjustment is selected from isopropyl acetate, chlorobenzene ~~or~~ and mixtures thereof.

12. (new) A process as claimed in claim 3, wherein the pH is adjusted to 2.5 to about 2.8.

13 (new) A process as claimed in claim 10, wherein the pH is adjusted to 2.5 to about 2.8.

14 (new) A process as claimed in claim 5 wherein the at least one base is aq. ammonia.